



ARAYICILAR

PLASTİK KİMYA SANAYİ ve TİCARET A.Ş.

SPECIFICATION TECHNIQUE

Product Name: BLACK BAKALITE POWDER PF99CL

CONTROL PARAMETER	UNIT	ANALYSIS METHOD	VALUE RANGE
Physical Appearance			Powder-Granule
Bulk density	g/cm ³	ISO 60	0,6-0,7
Density of Printed Material	g/cm ³	ISO 1183	1,50-1,55
Moulding shrinkage	%	ISO 2577	0,6-0,7
Impact Strength (unnotched)	KJ/m ²	ISO-179	≥9
Impact Strength (notched)	KJ/m ²	ISO-179	≥2,5
Water absorption	mg	ISO -62	≤40
Volatile Substance	%		≤4,5
Flexural Strength	MPa	ISO -190	≥80
Mold temperature	°C		160-180
Print Pressure	Atu		80-150
Heat Resistance	°C		210-260

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